

# MINIFIBERS, INC.

## Technical Data Sheet

### META-ARAMID FIBERS

**Product Code: MASTD-027NRH-0700**

**General Description:** A manufactured fiber in which the fiber-forming substance is a long-chain synthetic polyamide in which 85% of the amide linkages are attached directly to two aromatic rings.

**Standard Filament Sizes:** 2.7 denier per filament (dpf)

**Standard Cut Lengths:** 7mm

**Shrinkage, Hot Air, 285°C, 30 min. (%):** <4.0

**Breaking Tenacity (gpd):** 2.6 to 5.0

**Initial Moisture Content (%):** 12 to 24

**Average Moisture Regain of Nomex (%):** 3.5 to 5.1

**Specific Gravity (g/cm<sup>3</sup>):** 1.37 to 1.38

**Limiting Oxygen Index (LOI):** 28

**Effect of Heat:** Does not melt. Does not propagate flame. Decomposes at 700°F. At about 800°F, carbonizes and forms a tough char.

**Chemical Reactivity:** Unaffected by most acids, except for some strength loss after long exposure to hydrochloric, nitric, or sulfuric acids. Generally good resistance to alkalis. Unaffected by most bleaches and solvents, except for some strength loss from exposure to sodium chlorite.

**Dispersion:** Easily dispersed in aqueous and non-aqueous systems. Surface treatment to aid dispersion applied as required.

**Packaging:** Fiber is packaged in corrugated boxes with polyethylene liners. Custom packaging available upon request.

The above information is provided to describe typical values and does not constitute a product specification. MiniFIBERS warrants that for each Product sold, such Product will meet the standard specifications provided for that Product and will be of a quality consistent with the standard specifications. This is the sole warranty given with respect to the Product, and is given expressly in lieu of any other warranties, expressed or implied, including without limitation any implied or general warranty of merchantability or of fitness for a particular purpose. It is expressly understood that any technical advice or assistance that may be provided by MiniFIBERS is rendered without compensation, and MiniFIBERS assumes no obligation or liability for such advice or assistance given, or for results obtained.