

SHORT STUFF®

Suggested Starting Formulation

TAPE JOINT CEMENT CONTAINING SHORT STUFF® HDPE ESS50F

MATERIALS:

	% by weight
Water.....	29.40
MiniFIBERS' SHORT STUFF® HDPE ESS50F.....	1.00

Mix at high speed for 10 minutes

2-amino-2-methyl-1-propanol, 95%.....	0.10
Nopco DF-160-L.....	0.10
Amsco Res 4104.....	3.84
Proxel® CRL.....	0.05
Georgia Marble No. 9 White.....	57.75
Mica 4X.....	4.68
Attagel® 40.....	1.27
CMS-7H3S.....	0.25
Paragum 146.....	0.59
Odor Mask PA-44372.....	0.01
Ethylene Glycol.....	0.96
	<hr/>
	100.00

MIXING PROCEDURE:

After addition of Short Stuff® add remaining materials increasing speed as needed, and mix at high speed for 15 minutes.

PHYSICAL PROPERTIES:

Type.....	Styrene butadiene polymer emulsion
% Solids.....	50 +/-1
Weight per Gallon.....	14.02 lbs.
Stabilizer System.....	Surfactant
Viscosity, 25°C.....	100,000 cps

PERFORMANCE:

1. Dries thoroughly at low ambient temperatures. The styrene butadiene based joint cement may be used in unheated houses at temperatures at, or above 40°F.
2. Rapid drying, one-day, two-coat application.
3. Superior adhesion to tape and wallboard at ambient temperatures of 40°F and above.
4. Better resistance to rewetting by Latex Wall Primers; better hold-out.
5. Excellent sandability and tooling properties.

MINIFIBERS, INC.

Information in this bulletin is the best available to us and is believed to be correct. No warranty is expressed or implied regarding its accuracy on the use of the product. Nothing herein constitutes permission or recommendation to practice any invention covered by any patent without a license from the owner of the patent.