

SHORT STUFF®

Suggested Starting Formulation

COLOR HARDENER CONTAINING SHORT STUFF® HDPE ESS50F & E505F

<u>MATERIALS:</u>	<u>Pounds</u>
Portland Cement (gray or white).....	400.0
MiniFIBERS' SHORT STUFF® HDPE ESS50F.....	1.5
MiniFIBERS' SHORT STUFF® HDPE E505F.....	2.5
Hexion PAV 29.....	15.0
#40 Mesh Sand.....	250.0
#20 Mesh Sand.....	200.0
	869.0
Inorganic (iron oxides)..... depending on color	3.0 to 5.0%

Add water, and mix in a Ribbon blender for a minimum of 45 minutes, then check color.

MINIFIBERS, INC.