

SHORT STUFF®

Suggested Starting Formulation

STARTING FORMULATION FOR ELASTOMERIC ROOF COATING CONTAINING SHORT STUFF® HDPE ESS50F

<u>MATERIALS:</u>	<u>Pounds</u>
Water.....	144.1
ESS50F.....	12.1
Mix High Speed 20 Minutes	
Propylene Glycol.....	24.4
Tamol 850.....	4.8
KTPP.....	1.4
Nopco NXZ.....	1.9
Duramite.....	422.2
R-960.....	70.4
Kadox 915.....	46.9
Grind 15 minutes at high speed	
EC 1791.....	470.6
Nopco NXZ.....	1.9
Texanol.....	7.0
Skanke M8.....	2.1
Ammonia (28%).....	1.0
Acrysol SCT 275.....	0.5
TOTAL	1211.3
PVC - 42.7%	
VOC - <69.3 g/L	

MINIFIBERS, INC.