

SHORT STUFF®

Suggested Starting Formulation

ACRYLIC LATEX TEXTURED FORMULATION CONTAINING SHORT STUFF® HDPE E380F

<u>MATERIALS:</u>	<u>Pounds</u>
Water.....	228.5
E380F.....	11.5

Mix High Speed 20 Minutes

Tamol 1124.....	7.4
Triton CF 10.....	2.2
Propylene Glycol.....	8.2
Drewplus T-4507.....	2.0
Kathon LX (1.5%).....	1.7

TiPure R-706.....	200.0
Optiwhite.....	50.0
Minex 4.....	175.0

GRIND 15 minutes at high speed

VSR 50.....	423.6
Drewplus T-4507.....	2.0
Texanol.....	5.8
Polyphase 663.....	7.2
Acrysol RM 2020NPR.....	19.6

TOTAL	1144.7
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MINIFIBERS, INC.